



RRR PLUS

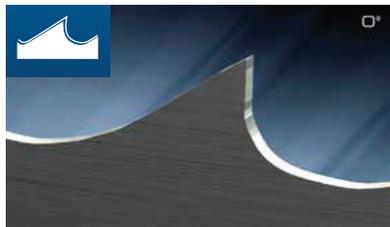
ROENTGEN RRR-Plus hardback carbon band saw blades have a pin-point carbide structure of 30 – 50 grains per μm^2 and precision milled tooth profiles. A special heat treatment process increases the tensile strength of the steel backing material and the wear resistance of the tooth edge. These features result in a premium quality, long-life carbon band saw blade.

HOOK TOOTH TOOTH FORM



The hook tooth has a positive cutting angle of 10°.

NORMAL TOOTH TOOTH FORM



The normal tooth has a cutting angle of 0°.

APPLICATION AREAS



Teeth per inch / Constant tooth pitch (Normal tooth)

	3	4	6	8	10	14	18	24
6 x 0,65			■	■	■	■	■	■
8 x 0,65			■	■	■	■	■	■
10 x 0,65			■	■	■	■	■	■
13 x 0,65			■	■	■	■	■	■
16 x 0,80		■	■	■	■	■	■	■
20 x 0,80			■	■	■	■	■	■
25 x 0,90		■	■	■	■	■	■	■

Band saw blade width x thickness (mm)

Teeth per inch / Constant tooth pitch (Hook tooth)

	3	4	6	8	10	14	18	24
6 x 0,65		■	■					
8 x 0,65			■					
10 x 0,65		■	■					
13 x 0,65	■	■	■					
16 x 0,80		■	■					
20 x 0,80	■	■	■					
25 x 0,90		■	■					

Band saw blade width x thickness (mm)